

# Minac<sup>®</sup> 6/10 Twin



Mobile, flexible and easy-to-use. The Minac brings the benefits of induction to tough-to-access workpieces

**Minac increases throughput.**

Fast, easy, accurate and repeatable heat delivery improves productivity.

**Minac improves quality.**

Minac's microcontroller feature lets you pre-set temperatures and ramp-up and dwell times. Precise repeatability of heating cycles is assured.

**Minac is environment friendly.**

No flames, no gas and virtually no radiant heat mean a more comfortable, more productive working environment. Good news for the natural environment, too.

**Minac lets you do more.**

Minac's mobility and application versatility let you perform practically any heating task.

**Minac reduces costs.**

Precise heat delivery means you get things right the first time. Scrap, re-working and energy costs are minimized.



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## PRODUCT FEATURES

### Mobile induction

Minac is light enough to be carried in a normal car. You no longer have to transport workpieces to the induction system—often a costly and time-consuming process.

### Range of coils

Minac systems can be fitted with a practically limitless range of coil designs. EFD Induction are specialists at designing, testing and delivering customized, long-life coils.

### Twin power output

The 'Twin' version features two independent power output that can operate simultaneously under identical or different parameters.

### Split display

The 'Twin' version features two independent control panels. Each displays data for its power output. Functionality is based on our specially designed microcontroller.

### Remote control

A remote control unit lets you control heating cycles via feedback to the microcontroller. Minac is available with field buses and is compatible with Profibus-DP, Interbus, Ethernet, etc.

### Robot compatible

Minac can be adapted to any robot, allowing quick, no-fuss intergration into automated production lines. The HHT can easily be mounted on a robot arm.

### Maximum output power

With Minac's maximum power feature you can, for limited periods of time, operate with an output power far in excess of the continuous output power.

## APPLICATIONS AREAS

Minac is ideal for a wide range of applications: brazing, shrink fitting, hardening, curing, straightening, heat treatment, etc. Minac is suitable for heating all kinds of electrical conductive materials like copper, aluminum, steel, stainless steel, brass, titanium, etc.

## TECHNICAL DATA

Model	Minac 6/10 Twin
<b>Output</b>	
Continuous output power	2x6 kW
Max. output power	2x10 kW
Duty factor / cycle time	50%/10 min
Output power regulation range	2-100 %
Frequency range	10 - 40 kHz
HHT 240 power cable length	5 m
<b>Supply</b>	
Supply voltage range	3x 400-480 V ± 10%
Frequency	50/60 Hz
Nominal line current	24A (RMS)
Max. line current at 360 V	35.5A (RMS)
Nominal apparent power	16.5 kVA
Maximum apparent power	22 kVA
Recommended fuse	32 Amp
Mains cable length	5 m

<b>Cooling</b>	
Water consumption, min.	7 l/min*
Water inlet temperature	max. 35°C
Water pressure min./max.	4/6 bar *
Cooling water quality - ph	between 7.0 and 9.0
<b>Enclosure</b>	
Ambient operating temp.	+5°C - +50°C
Outer dimensions (WxDxH)	345x708x453 mm
Weight with HHT 240	76 kg
Enclosure protection	IP 54
Color	RAL 7035 Grey
HHT 240 outer dimension (LxOD)	128 x 76.1 mm
HHT 240 weight without handle	2,5 kg

Subject to modification

\* Dependent of coil